

14 Elements of Process Safety Management

The Process Safety and Risk Management Model

OSHA mandates that employers have a Process Safety Management (PSM) system in place that follows these 14 rules and practices.

HHC = Highly Hazardous Chemicals



The Costs of Poor Safety

An OSHA citation costs your company \$15,625 per violation.
OSHA may impose a penalty of \$156,259 for each repeated violation.